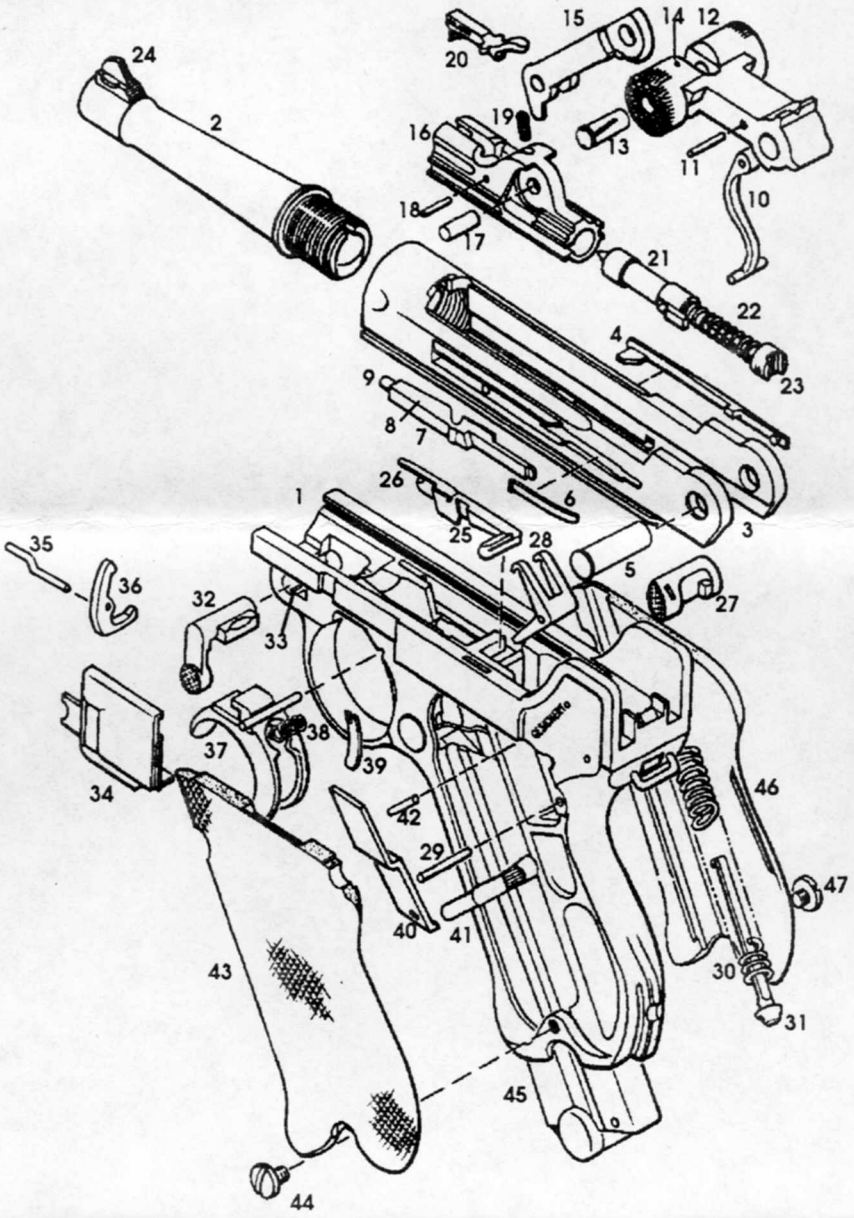
Luger Parabellum



1 Frame
2 Barrel
3 Receiver
4 Ejector
5 Receiver Axle
6 Trigger Bar Spring
7 Trigger Bar
8 Trigger Bar Plunger Pin
9 Trigger Bar Plunger (spring not shown)
10 Coupling Link
11 Coupling Link Pin
12 Rear Toggle Link
13 Toggle Axle
14 Toggle Axle Pin
15 Forward Toggle Link
16 Breechblock
17 Breechblock Pin
18 Extractor Pin
19 Extractor Spring
20 Extractor
21 Firing Pin
22 Firing Pin Spring
23 Firing Pin Spring Guide

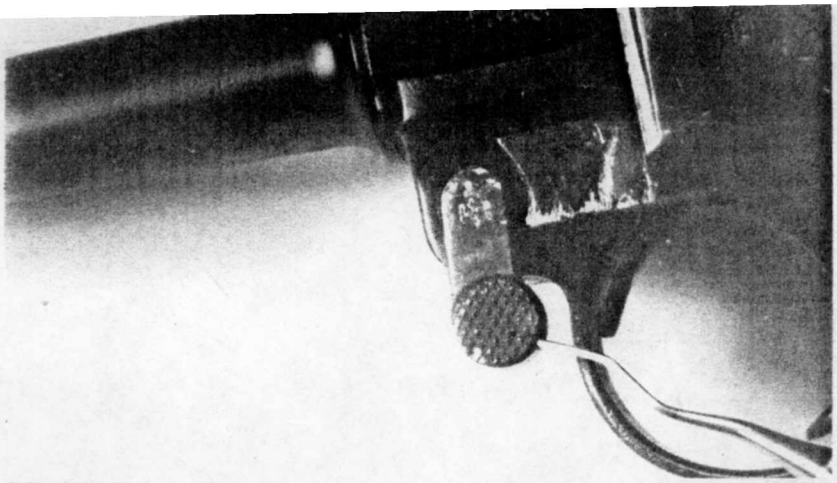
24 Front Sight
25 Hold Open Latch
26 Hold Open Latch Spring
27 Magazine Catch
28 Recoil Lever
29 Recoil Lever Pin
30 Mainspring
31 Mainspring Guide
32 Locking Bolt
33 Locking Bolt Spring
34 Trigger Plate(sideplate)
35 Trigger Lever Pin
36 Trigger Lever
37 Trigger
38 Trigger Spring
39 Magazine Catch Spring
40 Safety Bar
41 Safety Catch
42 Safety Pin
43 Grip, Left
44 Grip Screw, Left
45 Magazine
46 Grip, Right
47 Grip Screw, Right

WARNING:

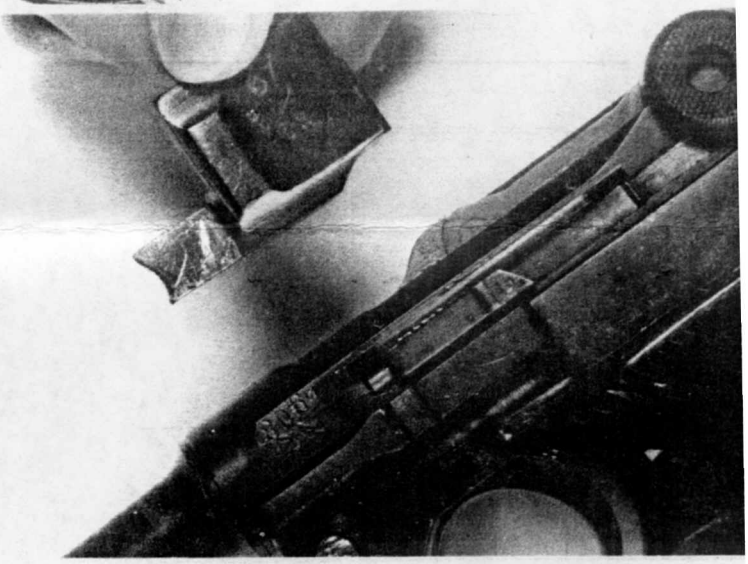
Make sure the gun is entirely unloaded before starting the disassembly; visually check some rounds can hide.

Read every instruction carefully using the picture only as a reference.

RADOCY
1 800 356 4759

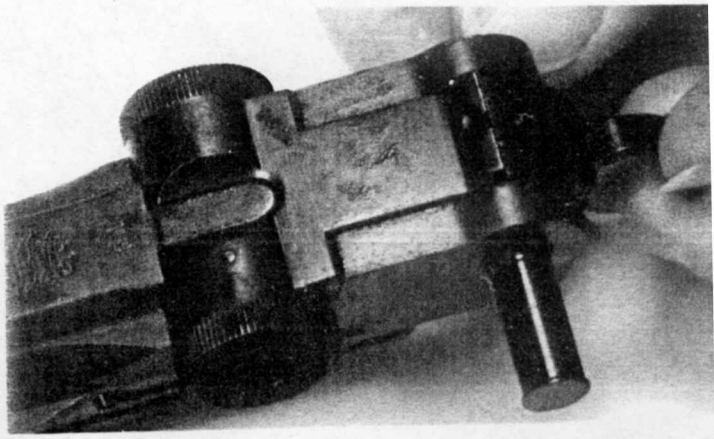


1. Push the barrel and bolt assembly toward the rear until the toggle knobs touch the ears at the rear of the frame, and turn the takedown lever on the front left of the frame down to the vertical position.



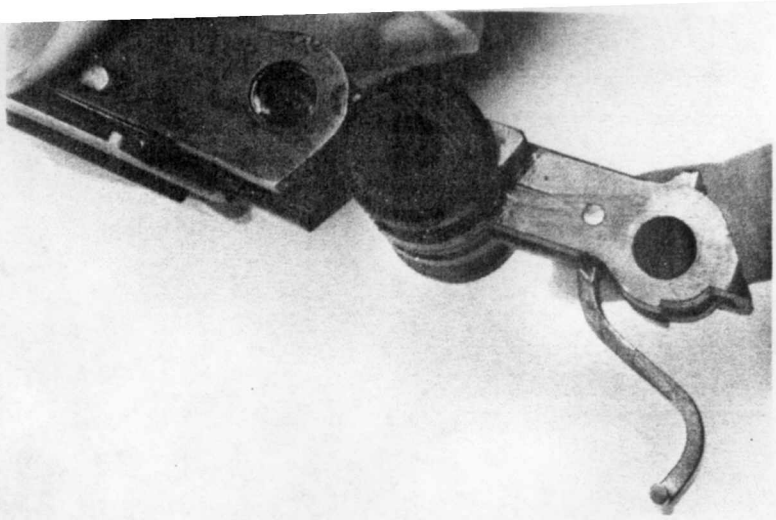
2. Keep the barrel and bolt assembly in the same position, lift the sideplate out from the engagement in trigger and move it forward to free the rear flange. Then remove it from the frame.

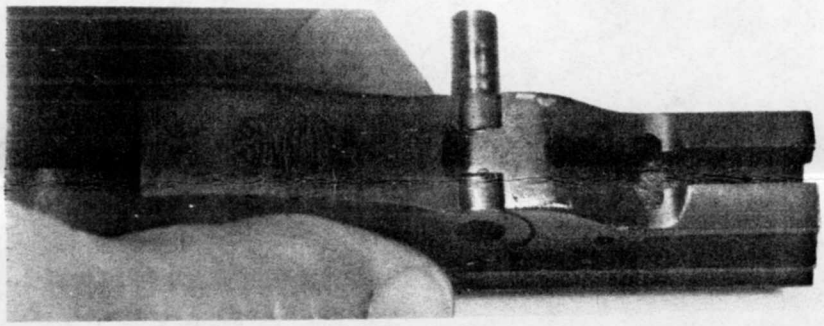
3. Remove the barrel and bolt assembly forward off the frame.



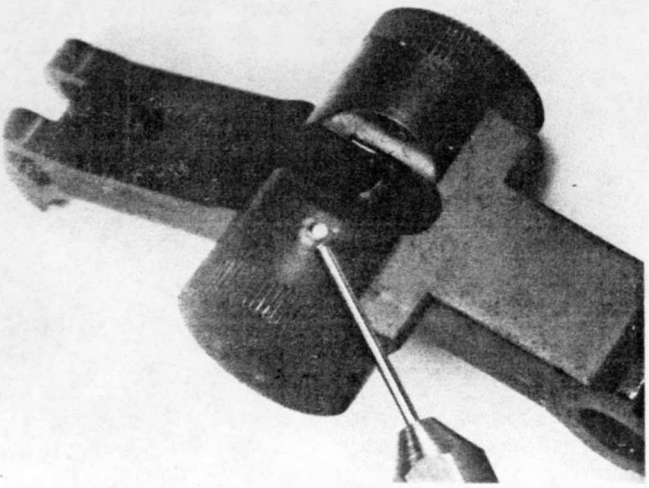
4. Remove the large cross pin at the rear of the barrel extension.

5. Slide the breech block and toggle assembly out of the rear of the barrel extension. The gun is now field stripped.

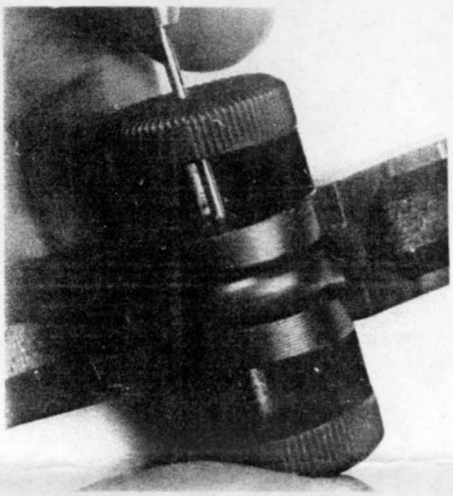


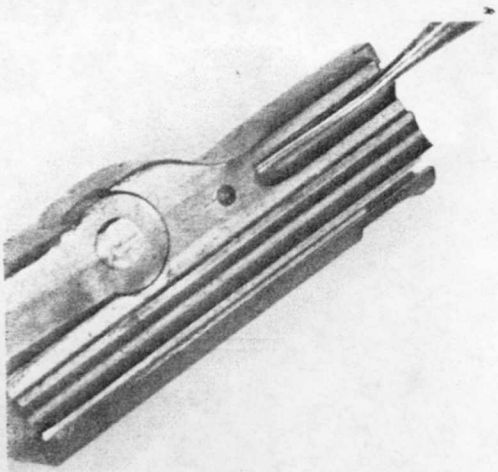


6. Remove the front cross pin of the toggle assembly to free the breech block for removal. **Note:** In some cases, this pin will be very tight. Do not force it as this could cause deformation or breakage of parts.

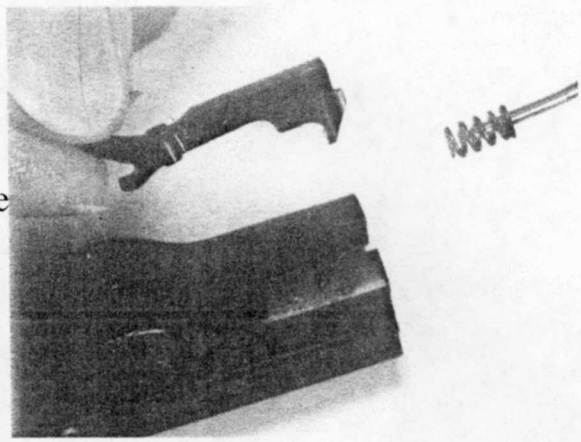


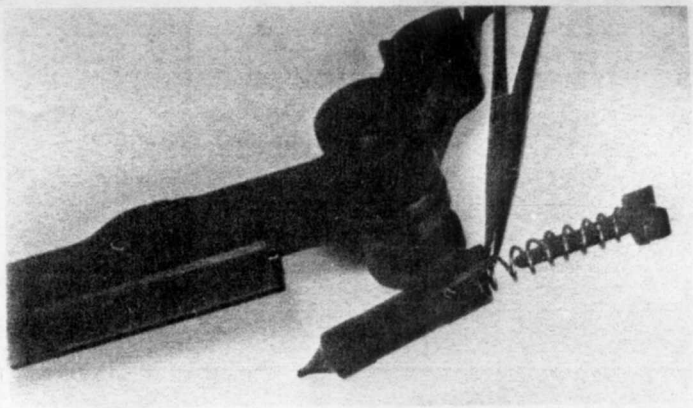
7. On top of the toggle knob piece, on the left side, a small pin is visible. This must be driven up, from the underside of the toggle, to free the large center pin of the toggle assembly. The large pin is then pushed out to the left.



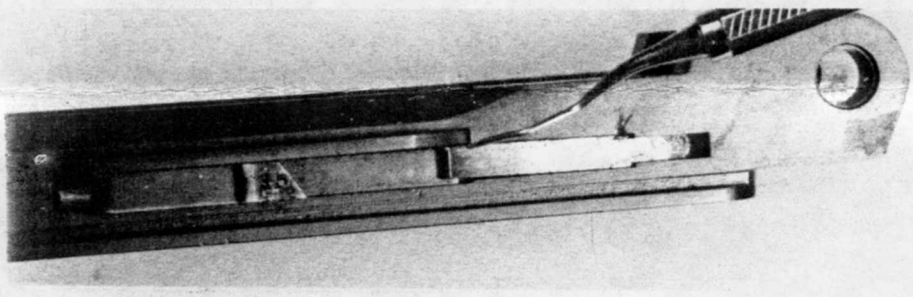


8. Drifting out the small cross pin in the breech block will release the extractor and its spring for removal.

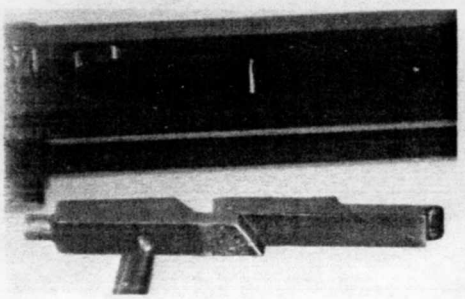


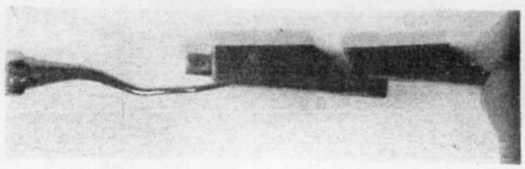


9. With a screwdriver or special takedown tool, push in the firing pin spring guide and retainer at the rear of the breech block and turn it to the left until its lug aligns with the open track in the side of the breech block. Ease the guide out to the rear, along with the spring and the striker(firing pin).

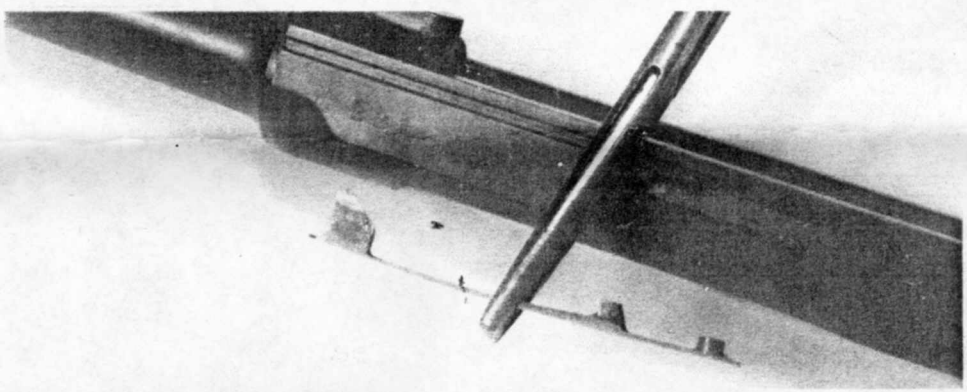


10. With a small screwdriver, lift the hooked end of the sear spring just enough to clear the step on the sear tail, and slide the spring forward to remove it.

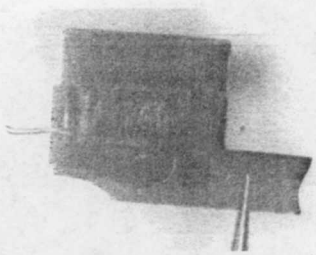




11. Remove the sear assembly from the left side of the barrel extension. Drifting out the small pin near the front of the sear will release the disconnector plunger and its spring for removal.

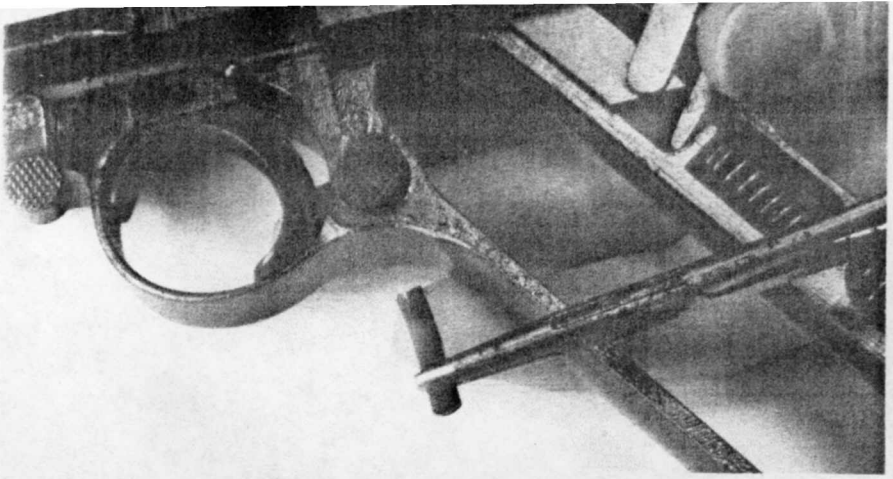


12. Caution: More of these are broken by careless disassembly than in use. Lift the back of the ejector only far enough to free it. With a small screwdriver, gently lift the rear tip of the ejector until its retaining plug is free of its recess in the barrel extension. Push on the front projection through the inside of the barrel extension to help release the ejector, and remove it.

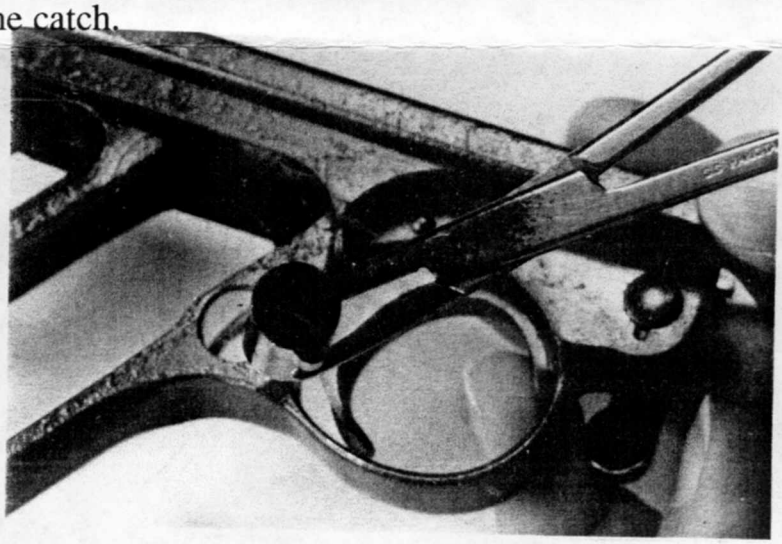


13. To remove the trigger lever from the sideplate, use a small screwdriver to pry its pivot tail away from the wall of the sideplate, then move the pivot out toward the rear of the plate.

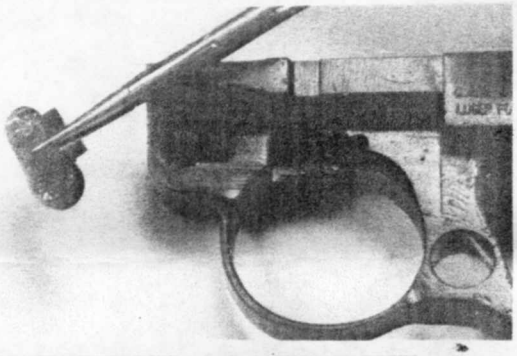
14. Remove the grips.



15. Use a small screwdriver to slightly depress the upper end of the magazine catch spring, and push the spring forward from beneath its shelf in the frame. Removal of the spring will free the magazine catch.

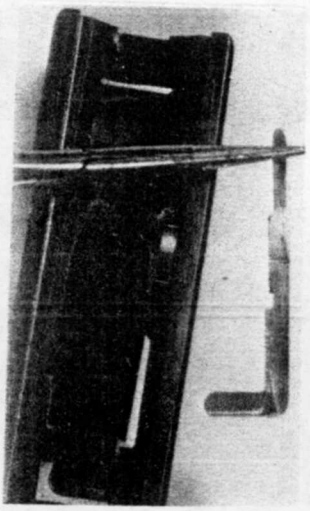


16. Remove the magazine catch from the right side of the frame.

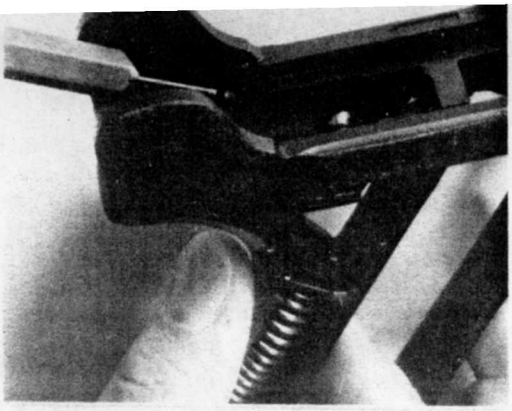


17. The takedown lever can be pushed from the right side of the frame and removed toward the left. The tip of its retaining and positioning spring can be drifted inward from the front underside of the frame for removal.

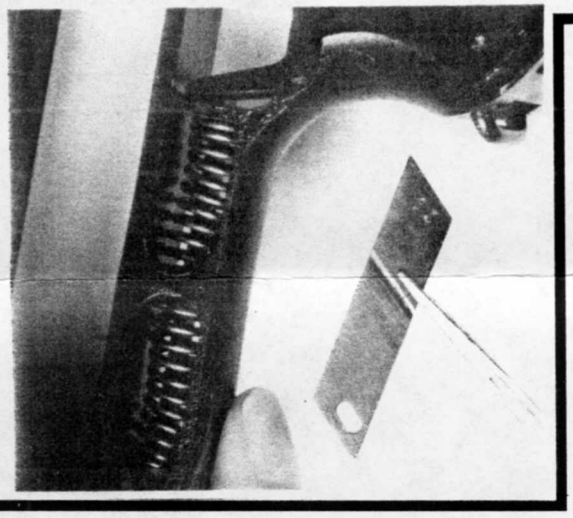
18. The trigger may easily be moved to the left and taken out of the frame, along with its attached spring.

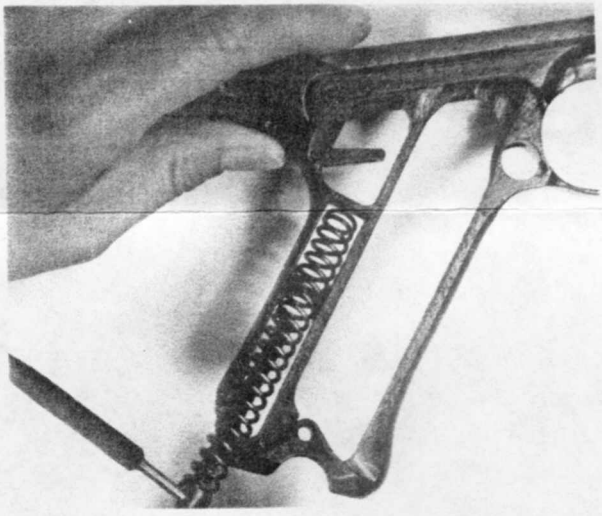


19. To remove the hold open device and its spring, push it upward from within the frame only enough to clear its rear edge, and pull it straight toward the rear for removal. **Do not pull it upward, or the spring will be broken.**

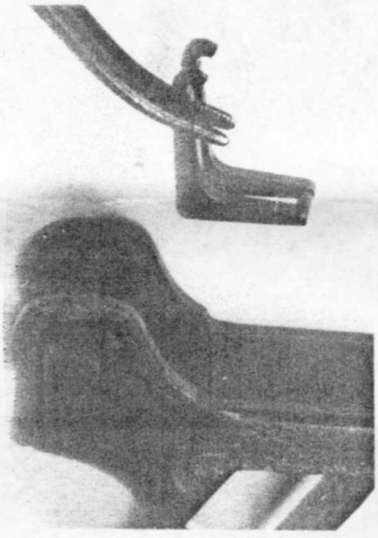


20. Driving out the small pin located inside the left rear of the frame will free the safety lever and safety bar for removal.





21. Insert a drift of the proper size into the hole in the lower end of the recoil spring guide, working from the right side of the frame. Push the recoil spring up (toward the top of the frame) to free the lever from the hook on the spring guide, then ease the spring and guide out toward the right for removal. **Caution:** The recoil spring is under some compression, even at rest, so take care that it doesn't get away.



22. Driving out the cross pin at the upper rear of the frame will free the recoil lever for removal.

Reassembly Tips:

When replacing the safety lever, exert inward pressure at its pivot point while inserting the retaining pin. Start the pin from the bottom. Step #20.

Be sure the trigger lever pivot is all the way forward in the sideplate before trying to turn it back into the lock position. Step #13.

For replacing the ejector, position it in its slot in the barrel extension, and push it straight in until it clicks into place. Use fingers, not tools. Step #12.

When sliding the bolt assembly (breech block and toggle links) back into the barrel extension, press on the sear to allow the striker to remain in the fired position. Step #11 has a picture of the sear.

When sliding the barrel and bolt assembly back onto the frame, be sure the coupling link (the S-shaped piece at the lower rear of the bolt assembly) falls in front of the upper arm of the recoil lever(pictured in Step #22) in the frame.